



Content

System overview	03
System highlights	06
SINAMICS V-ASSISTANT engineering tool	10
Complete solution for motion control applications	11
SINAMICS V90 technical data and control features	12
SINAMICS V90 dimensions and mounting clearances	15
SIMOTICS S-1FL6 technical data and torque-speed characteristics	16
SIMOTICS S-1FL6 dimension drawings	18
System overview and connection diagrams	20
SINAMICS V90 and SIMOTICS S-1FL6 ordering information	22

SINAMICS V90 and SIMOTICS S-1FL6

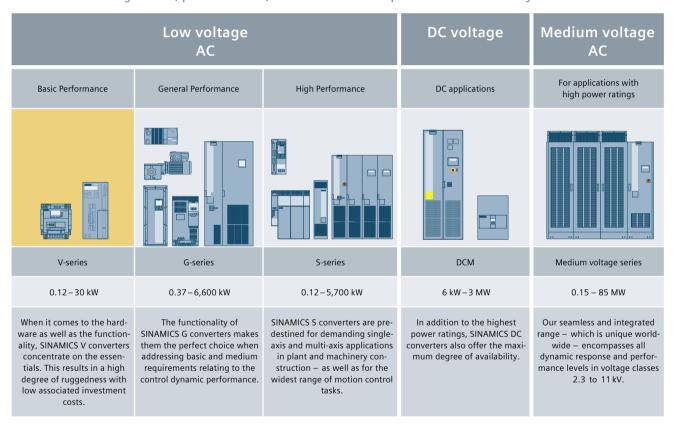
Belonging to two comprehensive drive technology families

SINAMICS V90 is the new member of the SINAMICS drive family, and SIMOTICS S-1FL6 is the new member of the SIMOTICS motor family. Together, they form an optimized servo drive system for positioning, as well as speed and torque control. Through its optimized design, the system ensures high servo performance in a cost-efficient and easy way as well as a high degree of ruggedness.

SINAMICS and SIMOTICS products are part of Siemens Integrated Drive Systems. Drive technology based on Integrated Drive Systems ensures maximum productivity, energy-efficiency, and reliability in any automation environment and throughout the entire lifecycle.

The SINAMICS family offers the optimum drive for every application.

All drives can be engineered, parameterized, commissioned and operated in the same way.



SIMOTICS motors provide you with an ideal solution for any application. They are the most comprehensive range of electric motors worldwide.

SIMOTICS stands for:

- 125 years of experience in building electric motors
- Optimum solutions in all sectors, regions and performance classes
- Innovative motor technologies with the highest quality and reliability
- Highest dynamic performance, precision and efficiency but still extremely compact

The complete range for all application consists of:

- SIMOTICS low-voltage motors high-efficiency up to 1250 kW
- SIMOTICS motion control motors highest dynamic performance and precision
- SIMOTICS DC motors the pioneers in DC motors
- SIMOTICS high-voltage motors maximum efficiency and reliability

Optimized servo drive solution for motion control applications

SINAMICS V90 single-axis servo drives

SINAMICS V90 is designed to meet general purpose servo applications, taking into consideration the challenges of machine builders and system integrators regarding costs and time to market.

It is easy to commission the SINAMICS V90 system – essentially just plug & play. Further, it has optimized servo performance, can be quickly integrated into SIMATIC PLC control systems and has a high degree of reliability. A seamless drive system is created by combining SINAMICS V90 servo drive with our SIMOTICS S-1FL6 servomotor.

SINAMICS V90 features internal positioning, positioning with pulse train and speed and torque control modes. With integrated real-time auto tuning and automatic suppression of machine resonances, the system automatically optimizes itself to achieve a high dynamic performance and smooth operation. Further, as a result of the high frequency limit up to 1MHz, the pulse train input facilitates high positioning accuracy.

SINAMICS V-ASSISTANT engineering tool

A PC with installed SINAMICS V-ASSISTANT software tool can be connected to SINAMICS V90 via a standard USB port. It is used for setting parameters, test operation, troubleshooting – and has powerful monitoring functions.



Highlights of the SINAMICS V90 and SIMOTICS S-1FL6 servo drive system:

Optimized servo performance

- Auto tuning enables machines to achieve a high dynamic performance
- Automatic suppression of machine resonances
- 1 MHz high-frequency pulse train input
- Multi-turn absolute encoder with 20-bit resolution

Cost-effective

- Integrated control modes: Pulse train positioning, internal positioning, speed and torque control modes
- Integrated internal positioning function
- Integrated braking resistor in all frame sizes
- Integrated holding brake switch, no external relay necessary

Easy to use

- Easy servo tuning and machine optimization
- Easy commissioning with SINAMICS V-ASSISTANT
- Parameter cloning

Reliable operation

- Wide voltage range 380 V ~ 480 V, -15% /+10%
- High quality motor bearings
- All motors have IP65 degree of protection and are equipped with oil seal
- Integrated safe torque off (STO)
- Reliable drive and motor combination

Power range: 0.4 kW to 7.0 kW

Voltage range: 3AC 380 V ... 480 V (-15% / +10%)
Control modes: Pulse train positioning, internal

Optimized servomotor solution for motion control applications

SIMOTICS S-1FL6 servomotors

SIMOTICS S-1FL6 are naturally cooled, permanent-magnet synchronous motors where the heat is dissipated through the motor surface. The motors can be simply and quickly installed using the full thread and quick- release connectors

- 3 shaft heights: 45mm, 65mm, 90mm
- Rated torques from 1.27 Nm up to 33.40 Nm
- Rated speed of 2000 or 3000 rpm
- Incremental encoders TTL 2500 S/R (13-bit resolution) and absolute encoders (20-bit resolution) are available
- Degree of protection IP65, natural cooling
- Optional holding brake
- With plain shaft or feather key

The motors have a 300 percent overload capability and can be combined with the SINAMICS V90 drives to create a powerful servo system with high functionality. Incremental or absolute encoders can be selected depending on the application. SIMOTICS S-1FL6 motors have a high

degree of dynamic performance, wide speed control range and high shaft end and flange precision.



Typical applications

- Handling machines
 e.g. pick & place machines
- Packaging machines

 e.g. labeling machines
 horizontal packaging machines
- Automatic assembly machines
- Metal forming machines
- Printing machines
 e.g. screen printing machines
- Winders and unwinders



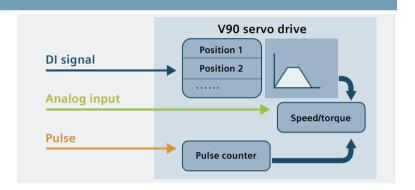
Cost-effective

Many integrated functions to reduce machine costs

Integrated control modes

Pulse train input position control mode (PTI), internal position control mode (IPos), speed control mode and torque control are all integrated in the SINAMICS V90.

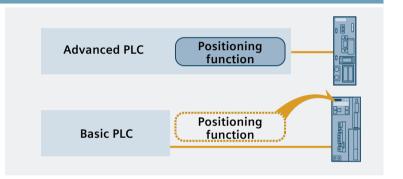
The drive has various integrated control modes to address a wide range of applications.



Integrated positioning function

- Position, speed, and acceleration setpoints can be entered
- Integrated referencing function
- Feed forward and feed backward or a combination of digital inputs to select position
- Positioning step enable from external digital input
- Absolute and relative positioning

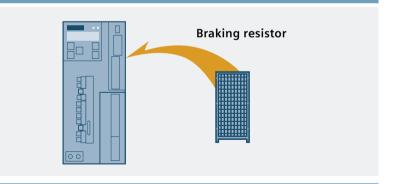
Point-to-point positioning possible using a PLC without positioning functionality.



Integrated braking resistor for all frame sizes

Braking resistor is integrated for all frame sizes to dissipate the regenerative power for fast braking.

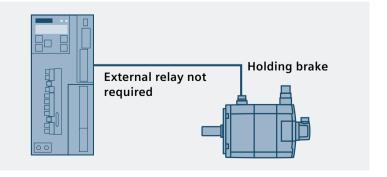
Most applications can be realized without an additional braking resistor.



Integrated holding brake switch

Integrated holding brake switch – the brake can be directly connected to the drive if a motor with holding brake is used.

Holding brake can be connected without requiring an external relay.



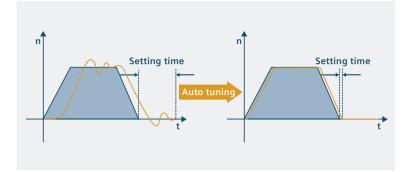
Optimized servo performance

Quick, smooth and precise positioning

Advanced auto tuning

Control loop parameters are optimized automatically. This function can be used when commissioning the system and in operation for changing loads.

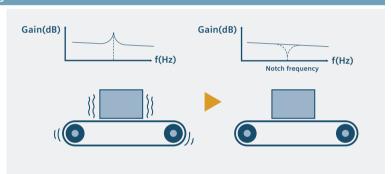
This allows machines to achieve a high dynamic performance and smooth operation in a wide range of applications.



Automatic suppression of machine resonances

When this function is activated the drive identifies mechanical resonance frequencies and automatically suppresses these using a filter. Vibration and noise during operation are reduced.

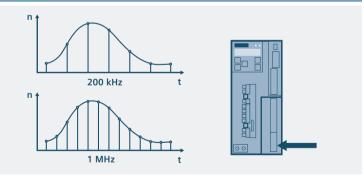
This ensures a high dynamic response of the machine while decreasing machine vibration.



1MHz pulse train setpoint and 20-bit encoder resolution

The command pulse train input operate at the high frequency up to 1MHz and the feedback absolute encoder available with 20 bit resolution.

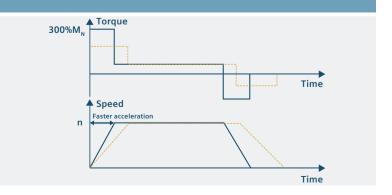
Makes the machine to reach high positioning accuracy and low speed ripple.



Optimized system performance

- 300 percent overload capability of drive and motor
- Low motor torque ripple
- Motor and drive are perfectly coordinated with one another

Fast acceleration and braking while maintaining a smooth running system to ensure high machine productivity.



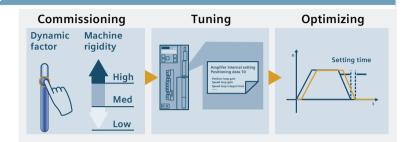
Easy to use

Simple tuning and quick commissioning

Easy servo tuning and machine optimization

The system can be automatically optimized using the auto tuning function and automatic suppression of machine resonances.

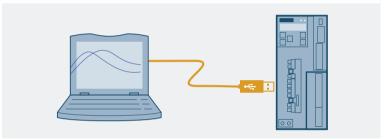
Simply plug & play, no in-depth servo know-how required.



Easy commissioning using the SINAMICS V-ASSISTANT engineering tool

Graphic screen forms guide the user when setting application-specific parameters; intuitive drive and motor status check; integrated trace and measuring functionality.

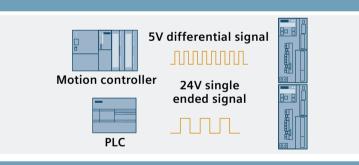
SINAMICS V-ASSISTANT makes commissioning and diagnostics quick and easy.



Simple connection to a control system

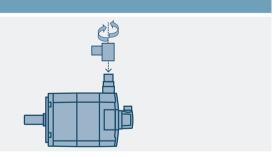
Two channel pulse train for position setpoint, one exclusively for 5V differential (RS422 standard), one for 24V single ended signal.

Standard interface makes it easy to couple the drive with PLCs and motion controllers.



Optimized connection system for easy use

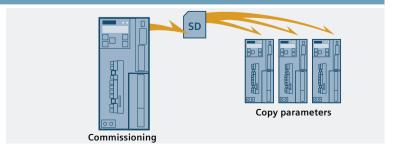
- Orientable connectors on motor side
- Quick-release coupling for encoder and brake connectors (bayonet lock)
- Coded connectors for protection against polarity reversal
- Easy cable selection and ordering system



Parameter cloning

SINAMICS V90 servo drives have a standard SD card slot, parameter setting can be easily transferred between drive devices.

Efficient commissioning of serial machines.

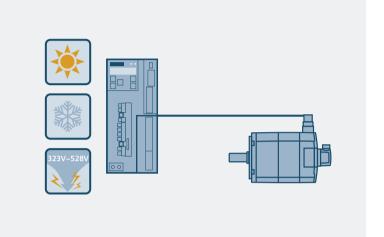


Reliable operation

Robust design and safe choice

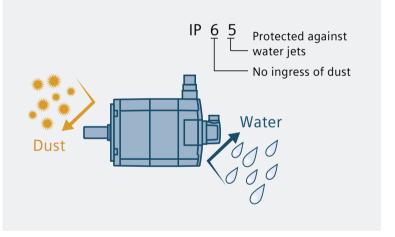
Can withstand harsh environments

- Wider voltage range 380 V ~ 480 V, -15%/+10%
- Coated PCB increases robustness of the drive to cope with harsh environments
- Motor is equipped with high-quality bearings



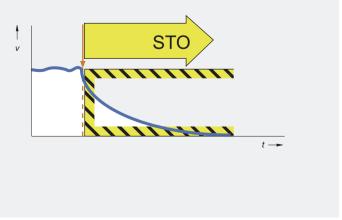
High degree of motor protection

- SIMOTICS S-1FL6 motors have degree of protection IP65 as standard - this includes the connectors on motor side
- Oil seal at shaft end as standard
- High quality metal motor connector



Integrated safety function STO (safe torque off)

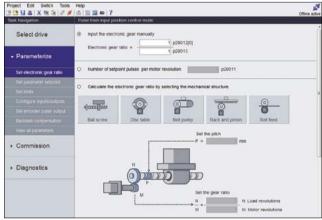
The STO (safe torque off) function is a standard feature of all SINAMICS V90 servo drives. This function prevents the motor from moving unexpectedly and complies with safety standard SIL2 (EN618005-2). This safety functionality can be realized without additional components.



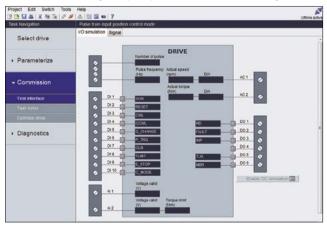
SINAMICS V-ASSISTANT

Easy-to-use engineering tool for commissioning and diagnostics

- Intuitive menu navigation provides a clear overview of the commissioning workflow
- Simple commissioning with point-to-point communication via USB interface
- Graphic screen forms guide the user when setting application-specific parameters
- High degree of usability:
 - compact

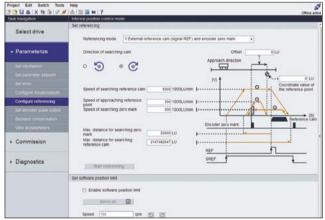


User task-centric design for prompted machine commissioning

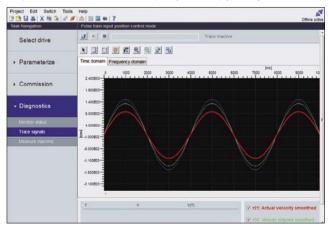


Graphic view to monitor the digital inputs/outputs and other control signals

- can be downloaded from the SINAMICS V90 internet page: www.siemens.com/sinamics-v90
- languages can be toggled on-the-fly
- Advanced tools such as the trace function, machinemeasuring function, servo tuning function and control panel are available to optimize the machine performance and for diagnostics
- Convenient data handing for commissioning series machines and archiving different machine versions



Graphic screen so that users can quickly and simply configure machines

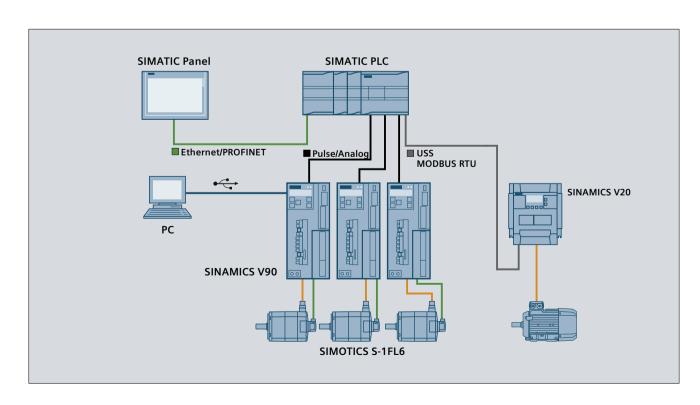


Trace function to monitor the drive and motor status

Complete solution for motion control applications

With SINAMICS V90 and SIMOTICS S-1FL6, the optimized servo drive system – together with SIMATIC Panel, SIMATIC PLC and SINAMICS V20 – SIEMENS is offering comprehensive solutions from a single source for general motion control applications. Typical sectors include textiles, packaging, material handling – as well as many others.





Technical data

Technical data														
Article No.	6SL3210-5FE	10-4UA0	10-8UA0	11-0UA0	11-5UA0	12-0UA0	13-5UA0	15-0UA0	17-0UA0					
Frame size		FSAA	FSA		FSB		FSC							
Rated power (kV	V)	0.40	0.75	1.00	1.50	2.00	3.50	5.00	7.00					
Rated output cu	rrent (A)	1.2	2.1	3.0	5.3	7.8	11.0	12.6	13.2					
Max. output cur	rent (A)	3.6	6.3	9.0	15.9	23.4	33.0	37.8	39.6					
	Voltage	3AC 380V 480V, (-15% / +10%)												
Line supply	Frequency	50/60Hz, (-	10% / +10%))										
	Capacity (kVA)	1.7	3.0	4.3	6.6	11.1	15.7	18.0	18.9					
Control power	Voltage (V) 1)	24 DC (-15%	% / +20%)											
supply	Current (A)		t holding bra olding brake)											
Line supply syste	em	TN, TT, IT, T	T earthed lir	ne										
Overload capaci	ty	300% x rate	d current fo	r 300ms eve	ry 10s									
Control system		Servo contr	ol											
Braking resistor		Integrated												
Ambient tem-	Operation	0 °C to 45 °C, without power derating 45 °C to 55 °C, with power derating up to 20% at 55 °C												
perature	Storage	-40°C to +70°C												
Ambient hu-	Operation	< 90% (no condensation)												
midity	Storage	90% (no condensation)												
Pollution class		2												
Vibration	In operation	$\leq 1 \text{ g (g=9,81 m/s}^2)$												
severity	During transport	$t \le 2 g (g=9,81 \text{ m/s}^2)$												
Degree of prote	ction	IP20												
Cooling		Natural coo	ling		Fan cooling	9								
Altitude		≤ 1000 m (v	without pow	er derating);	> 1000 m a	nd up to 500	0 m (with po	wer derating	g)					
Weight approx.	(kg)	1.5 kg	2.1 kg		2.7 kg		5.9 kg							
Standards		(€ , 🎉,	EHC, cULus,	C-tick										
Interface														
USB		Mini USB												
Pulse train input	t	2 channel, one exclusively for 5V differential signal, one for 24V single ended signal												
Pulse train enco	der output	5 V differential signal, phases A, B, Z												
Digital inputs/or	utputs	10 inputs, NPN/PNP; 6 outputs, sink type												
Analog inputs		2 analog intputs, input voltage range +/-10V, 13-bit												
Analog outputs		2 analog ou	tputs, outpu	it voltage rar	nge +/-10V, 1	10-bit								

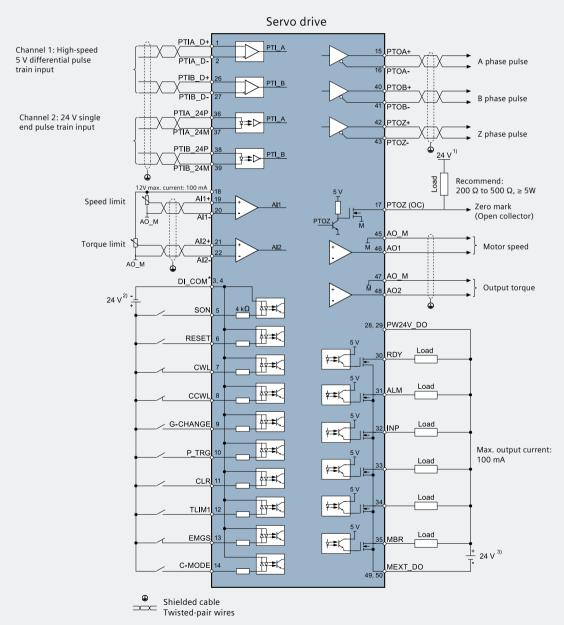
When SINAMICS V90 controls a motor equipped with brake, the tolerance of the 24 V DC power supply must be -10% to +10% to comply with the voltage required by the brake.

Control features

Control features		
Control modes	 Internal position control Speed control (S), via ar Torque control (T), via a Control mode switchove 	n control (PTI), with torque and speed limit (IPos), setpoints selected using a combination of digital inputs (traversing blocks) nalog input or fixed internal speed setpoint, with torque limit nalog input or fixed internal torque setpoint, with speed and torque limits er, e.g. switchover from position control to speed control on-the-fly via digital input e integrated operator panel (BOP)
Speed control	Speed control range	Analog speed command: 1:2000 Internal speed command:1:5000
mode	Analog speed input	-10 V DC to +10 V DC/rated speed
	Torque limit	Set using a parameter or an analog input command
	Max. input pulse frequency	High-speed differential line driver (5V), 1MHz optocoupler(24V), 200kHz
Pulse train input	Multiplying factor	Electronic gear ratio (A/B), A:1-65535, B:1-65535, 1/50 <a b<200<="" td="">
position control	In-position range	0 to ±1000pulse(command pulse unit)
	Torque limit	Set using a parameter or analog input command
Torque control	Analog torque input	-10 V DC to +10 V DC/max. torque (input impedance >25 $k\Omega$)
Torque control	Speed limit	Set using a parameter or an analog input command
	Real time auto tuning	Estimates the machine characteristic and sets the closed loop control parameters (gain, integral, etc.) continuously in real time without any user intervention
	Resonance suppresses	Suppress the mechanical resonance, such as workpiece and foundation vibration
	One-button tuning	Optimizes the control parameters such as position loop gain, speed loop gain, speed loop integral time, mechanical resonance frequency etc. by just clicking one button on the operator panel or SINAMICS V-ASSISTANT
	Gain switch	Switches between gains using an ext. signal or int. operating conditions to reduce noise, shorten positioning time and improve the operational stability of a servo system
	PI/P control switch	Switches from PI control to P control with an external signal or internal operating conditions
Control functions	Speed and torque limit	Limits motor speed using an external analog speed limit command (0 to ± 10 V DC) or internal speed limit commands (up to three groups)
	DI/DO parameterization	Freely assigns the control signals to 8 digital inputs and 6 digital output
	External braking resistor	An external braking resistor can be used when the internal braking resistor is not capable of handling the regenerative energy
	Position smoothing	Transforms position characteristics from the pulse train input setpoint into an S-curve profile with a parameterized time constant
	Measuring machine function	The machine frequency characteristics are analyzed using SINAMICS V-ASSISTANT
	Zero speed clamp	Stops motor and locks motor axis when motor speed setpoint is below a parameterized threshold level
SD card	SD card for parameter clor	ning and FW update
Safety functions	Safe torque off (STO) via to	erminal
Operator Panel (OP)	Integrated, 6-digit / 7-segr	nent display, 5 buttons
PC tool	SINAMICS V-ASSISTANT en	gineering tool exclusively for SINAMICS V90

Connection diagram

Standard wiring for pulse train input (PTI) position control mode (detailed information and connection diagram for other control modes, please refer to the operating instructions). The diagram shown is given as a reference for selecting the drive type. When using the selected servo drive system, establish the wiring connections according to the connection diagram and the instructions provided in the users manual.



Only one of the pulse train input channels can be used.

 $Other control \ signals \ can \ be \ assigned \ to \ digital \ inputs \ and \ 6 \ digital \ outputs, \ please \ refer \ to \ the \ operating \ instructions.$

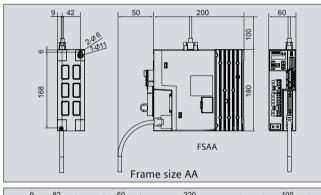
The 24 V power supplies in the connection diagram are as follows:

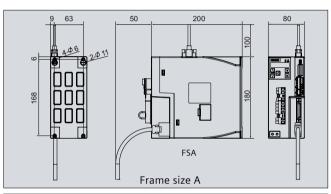
- 1) 24 V power supply for SINAMICS V90. All the PTO signals must be connected to the controller with the same 24 V power supply as SINAMICS V90.
- 2) Isolated digital input power supply. It can be the controller power supply.
- 3) Isolated digital output power supply. It can be the controller power supply.

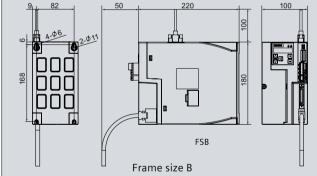
^{*} Digital inputs, supporting both PNP and NPN types.

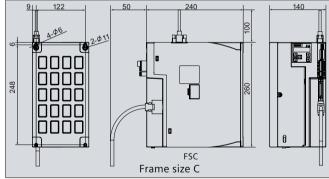
Dimensions and mounting clearances

Dimension drawings (mm)

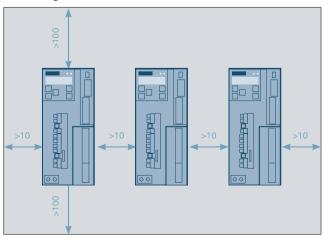








Mounting clearances (mm)



Dimensions 1) and weight

Frame size	Width (mm)	Height (mm)	Depth (mm)	Weight (kg)
FSAA	60	180	200	1.45
FSA	80	180	200	2.09
FSB	100	180	220	2.73
FSC	140	260	240	5.95

¹⁾ All dimensions refer to the maximum outer dimension

Technical data

Technical data											
Article number 1FL6	042– 1AF	044– 1AF	061– 1AC	062– 1AC	064– 1AC	066– 1AC	067– 1AC	090– 1AC	092– 1AC	094– 1AC	096– 1AC²
Shaft height (SH)	45		65					90			
Rated power (kW) ¹	0.40	0.75	0.75	1.00	1.50	1.75	2.00	2.50	3.50	5.00	7.00
Horsepower (HP)	0.54	1.02	1.02	1.36	2.04	2.38	2.72	3.40	4.76	6.80	9.52
Rated torque (Nm)	1.27	2.39	3.58	4.78	7.16	8.36	9.55	11.90	16.70	23.90	33.40
Rated speed (rpm)	3000		2000					2000			
Maximum torque (Nm) ¹	3.8	7.2	10.7	14.3	21.5	25.1	28.7	35.7	50.0	70.0	90.0
Maximum speed (r/min)	4000		3000					3000		2500	2000
Rated current (A)	1.2	2.1	2.5	3.0	4.6	5.3	5.9	7.8	11.0	12.6	13.2
Maximum current (A)	3.6	6.3	7.5	9.0	13.8	15.9	17.7	23.4	32.9	36.9	35.6
Torque constant (Nm/A)	1.1	1.2	1.5	1.7	1.6	1.7	1.7	1.6	1.6	2.0	2.7
Moment of inertia (10^{-4} kg·m ²) (with brake)	2.7 (3.2)	5.2 (5.7)	8.0 (9.1)	15.3 (16.4)	15.3 (16.4)	22.6 (23.7)	29.9 (31.0)	47.4 (56.3)	69.1 (77.9)	90.8 (99.7)	134.3 (143.2
Thermal class	B (130°C	()									
Degree of protection	IP65										
Recommended load to motor inertia ratio	Max. 10	х	Max. 5x					Max. 5x			
Encoder types	Increme	ntal enco	oder TTL 2	500 S/R, a	absolute e	ncoder 2	0-bit sing	le-turn +	12-bit mu	lti-turn	
Type of construction	IM B5 (II	M V1 and	I IM V3)								
Weight (kg) ⁴ (with brake)	3.3 (4.6)	5.1 (6.4)	5.6 (8.6)	8.3 (11.3)	8.3 (11.3)	11.0 (14.0)	13.6 (16.6)	15.3 (21.3)	19.7 (25.7)	24.3 (30.3)	33.2 (39.1)
Operating temperature	0 ~ 40 °C	C (withou	ut any rest	trictions)							
Operating humidity	90% RH	maximui	m (no con	densation	at 30°C)						
Vibration severity grade	Grade A										
Radial runout tolerance	N										
Installation altitude	≤ 1000 ι	m (witho	ut power	derating)	; > 1000 r	n and up	to 5000 n	n (with po	ower dera	ting)	
Standards	C €,l	EAC									
Holding brake data³											
Holding torque (Nm)	3.5		12.0					30.0			
Rated voltage (V)	24V DC	±10%									
Opening time (ms)	60 180 22				220	220					
Closing time (ms)	45 60							115			
Rated current (A)	0.9		1.5					1.9			

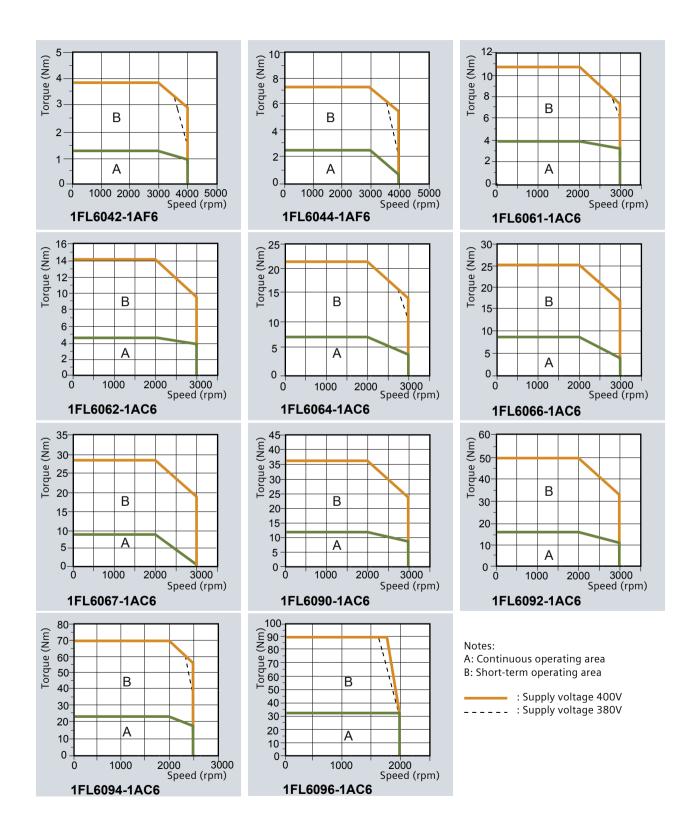
¹⁾ The data of rated torque, rated power and maximum torque in the table above allow a tolerance of 10%, due to production tolerances.

²⁾ For 1FL6096 motor with brake, when the ambient temperature is more than 30°C, the power should be derated by 10%. Power derating is not required for other motors.

³⁾ It is not permissible to use the holding brake for an emergency stop.

⁴⁾ Motor weight with incremental encoder

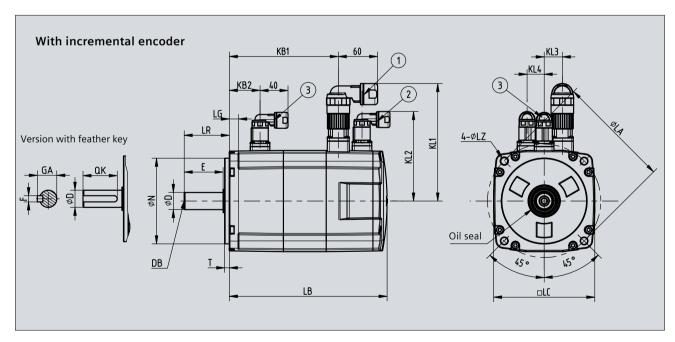
Torque-speed characteristic when connected to SINAMICS V90



Dimension drawings

Motor with incremental encoder (dimensions in mm)

	***************************************					٠. رد		c	•	,														
Shaft															With	out b	rake	With	brak					
height	Туре	LC	LA	LZ	N	LR		LG	D	DB		QK	GA		LB	KB1	KB2	LB	KB1	KB2	KL1	KL2	KL3	KL4
45	1FL6042	90	100	7	80	35	4	10	19	M6x16	30	25	21.5	6	154,5	93,5	-	201	140	31,5	129	92	_	-
	1FL6044	90	100	7	80	35	4	10	19	M6x16	30	25	21.5	6	201,5	140.5	-	248	187	31,5	129	92	-	-
65	1FL6061	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	148	85,5	-	202,5	140	39,5	151	115	23	22
	1FL6062	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	181	118.5	-	235,5	173	39,5	151	115	23	22
	1FL6064	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	181	118.5	-	235,5	173	39,5	151	115	23	22
	1FL6066	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	214	151.5	-	268,5	206	39,5	151	115	23	22
	1FL6067	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	247	184.5	-	301,5	239	39,5	151	115	23	22
90	1FL6090	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	189,5	140	-	255	206	44,5	177	149	34	34
	1FL6092	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	211,5	162	-	281	232	44,5	177	149	34	34
	1FL6094	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	237,5	188	-	307	258	44,5	177	149	34	34
	1FL6096	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	289,5	240	-	359	310	44,5	177	149	34	34



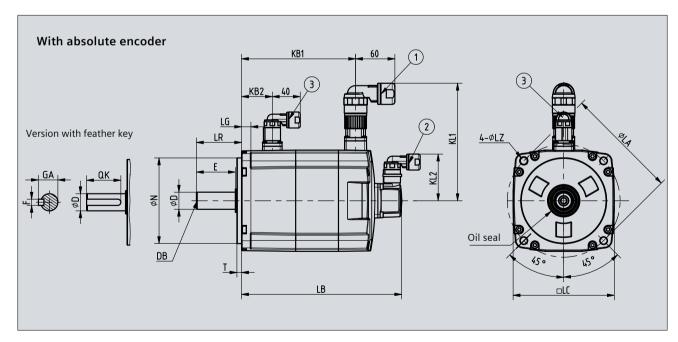
- Note: 1) ① Power connector, ② Incremental encoder connector, ③ Brake connector

 Connectors should be ordered separately, for ordering information please refer to section "Options" in this document.
 - 2) Outline dimensions of ② incremental encoder connector ③ brake connector are the same.
 - 3) Shaft height 90 motor has M8 screws for eyebolts.

Dimension drawings

Motor with absolute encoder (dimensions in mm)

					•					•														
Shaft															With	nout k	rake	With I	brak	e				
height	Туре	LC	LA	LZ	N	LR		LG	D	DB		QK	GA		LB	KB1	KB2	LB I	KB1	KB2	KL1	KL2	KL3	KL4
45	1FL6042	90	100	7	80	35	4	10	19	M6x16	30	25	21.5	6	157	100	-	203,5	147	31,5	129	60	_	-
	1FL6044	90	100	7	80	35	4	10	19	M6x16	30	25	21.5	6	204	147	-	250,5	194	31,5	129	60	-	-
65	1FL6061	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	151	92	-	205,5	147	39,5	151	60	-	-
	1FL6062	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	184	125	-	238,5	180	39,5	151	60	-	-
	1FL6064	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	184	125	-	238,5	180	39,5	151	60	-	-
	1FL6066	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	217	158	-	271,5 2	213	39,5	151	60	-	-
	1FL6067	130	145	9	110	58	6	12	22	M8x16	50	44	25	8	250	191	_	304,5	246	39,5	151	60	_	-
90	1FL6090	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	197	135	-	263	201	44,5	177	60	-	-
	1FL6092	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	223	161	_	289 2	227	44,5	177	60	_	-
	1FL6094	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	249	187	_	315	253	44,5	177	60	_	-
	1FL6096	180	200	13.5	114.3	80	3	18	35	M12x25	75	60	38	10	301	239	-	367	305	44,5	177	60	-	-



- Note: 1) ① Power connector, ② Absolute encoder connector, ③ Brake connector Connectors should be ordered separately, for ordering information please refer to section "Options" in this document.
 - 2) Outline dimensions of ② absolute encoder connector ③ brake connector are the same.
 - 3) Shaft height 90 motor has M8 screws for eyebolts.

System at a glance

Status indicator

- RDY indicates the servo ready/alarm
- COM indicates communication with PC

Integrated Operator Panel

- 6 digits, 7-segment LED
- 5 buttons

High quality safety connectors

Braking resistor

 If internal braking resistor is not sufficient, disconnect DCP and R2, then connect DCP and R1 with an external braking resistor

Shield plate

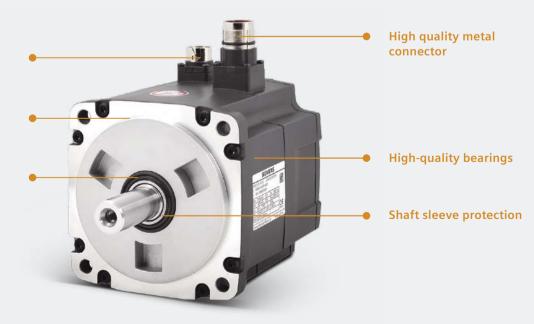
• Easy to attach cables and better EMC performance



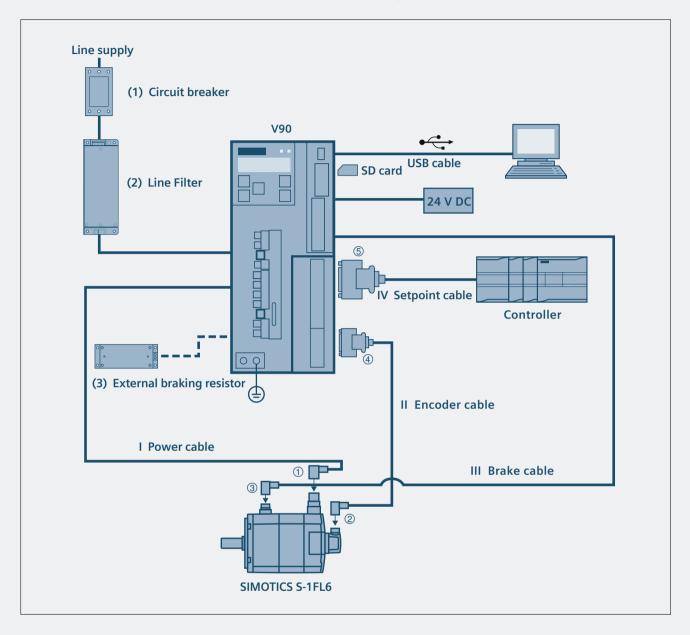
Quick release connector

IP65 as standard for all motors

High wear-resistant oil seal material



System connection diagram



(1)	Circuit breaker
(2)	Line filter
(3)	External braking resistor
1	Power cable
I	Encoder cable
III	Brake cable
IV	Setpoint cable

1	Power connector (motor side)
2	Encoder connector (motor side)
3	Brake connector (motor side)
4	Encoder connector (drive side)
(5)	Setpoint connector

SINAMICS V90 and SIMOTICS S-1FL6 Ordering information

SINAMICS V90 servo drive

6SL3210 - 5F E 17 - 0 UA0



Symbol	Line supply voltage
Е	380480 3AC

09 6 33.40 Nm

Symbol	Rated power of supported servomotor
10 - 4	0.40 kW
10 - 8	0.75 kW
11 - 0	1.00 kW
11 - 5	1.50 kW
12 - 0	2.00 kW
13 - 5	3.50 kW
15 - 0	5.00 kW
17 - 0	7.00 kW

SIMOTICS S-1FL6 servomotor

1FL6 06 7- 1A C 61 - 0 A H 1



٠.									
	Symbol	Shaft height					2	Symbol	Shaft version
	04	45						Α	Feather key, without holding brake
	06	65						В	Feather key, with holding brake
	09	90						G	Plain shaft, without holding brake
								Н	Plain shaft, with holding brake
	Symbol	Rated torque	Sy	mbol	Rated sp	eed	9	Symbol	Encoder types
	04 2	1.27 Nm		С	2000 rj	om		Α	Incremental TTL 2500 S/R
	04 4	2.39 Nm		F	3000 rj	om		L	Absolute 20-bit
	06 1	3.58 Nm							
	06 2	4.78 Nm							
	06 4	7.16 Nm							
	06 6	8.36 Nm							
	06 7	9.55 Nm							
	09 0	11.90 Nm							
	09 2	16.70 Nm							
	09 4	23.90 Nm							

SIMOTICS S-1FL6						SINAMICS V90			
Rated Power (kW)	Rated torque (Nm)	Rated speed (rpm)	Shaft height	Article number				Article number	Frame size
0.40	1.27	3000	CHAE	1FL6042 -1AF61-0			1	6SL3210-5FE10-4UA0	FSAA
0.75	2.39	3000	SH45	1FL6044 -1AF61-0			1	6SL3210-5FE10-8UA0	
0.75	3.58	2000		1FL6061 -1AC61-0			1	CCL 2210 FFF11 OUAO	FSA
1.00	4.78	2000		1FL6062 -1AC61-0			1	6SL3210-5FE11-0UA0	
1.50	7.16	2000	SH65	1FL6064 -1AC61-0			1	(CL 2210 FFF11 FUA0	FSB
1.75	8.36	2000		1FL6066 -1AC61-0			1	6SL3210-5FE11-5UA0	
2.00	9.55	2000		1FL6067 -1AC61-0			1	CCL 2210 FFF12 OUAO	
2.50	11.90	2000		1FL6090 -1AC61-0			1	6SL3210-5FE12-0UA0	
3.50	16.70	2000	SH90	1FL6092 -1AC61-0			1	6SL3210-5FE13-5UA0	
5.00	23.90	2000	SH90	1FL6094 -1AC61-0			1	6SL3210-5FE15-0UA0	FSC
7.00	33.40	2000		1FL6096 -1AC61-0			1	6SL3210-5FE17-0UA0	
Encoder type		Incremental er	ncoder TTL 2500	S/R	Α				
		Absolute encoder 20-bit single-turn + 12-bit multi-turn							
Shaft version Feather key and holding brake		Feather key, without holding brake			Α				
		Feather key, with holding brake			В				
		Plain shaft, without holding brake			G				
		Plain shaft, with holding brake			Н				

Full range of options

Selection and ordering information

MOTION-CONNECT 300 cables and connectors (between SINAMICS V90 servo drive and SIMOTICS S-1FL6 motor)

Name	Article No.	No. of cores x	Length
	6FX3002	cross-section (mm²)	(m)
MOTION-CONNECT	5CL01-1AD0	4 x 1.5	3
MC300 power cable for	5CL01-1AF0	4 x 1.5	5
FSAA and FSA	5CL01-1AH0	4 x 1.5	7
	5CL01-1BA0	4 x 1.5	10
	5CL01-1CA0	4 x 1.5	20
MOTION-CONNECT	5CL11-1AD0	4 x 2.5	3
MC300 power cable for	5CL11-1AF0	4 x 2.5	5
FSB and FSC	5CL11-1AH0	4 x 2.5	7
	5CL11-1BA0	4 x 2.5	10
	5CL11-1CA0	4 x 2.5	20
MOTION-CONNECT	2DB10-1AD0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	3
MC300 encoder cable	2DB10-1AF0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	5
(for absolute encoder)	2DB10-1AH0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	7
,	2DB10-1BA0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	10
	2DB10-1CA0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	20
MOTION-CONNECT	2CT10-1AD0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	3
MC300 encoder cable	2CT10-1AF0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	5
(for incremental en-	2CT10-1AH0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	7
coder)	2CT10-1BA0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	10
,	2CT10-1CA0	$3 \times 2 \times 0.22 + 2 \times 2 \times 0.25$	20
MOTION-CONNECT	5BL02-1AD0	2 x 0.75	3
MC300 brake cable	5BL02-1AF0	2 x 0.75	5
(for holding brake)	5BL02-1AH0	2 x 0.75	7
	5BL02-1BA0	2 x 0.75	10
	5BL02-1CA0	2 x 0.75	20

Name	Used for	Article No.* 6FX2003
Power connector	Motor side	0LL11
Absolute encoder connector	Motor side	ODB11
Incremental encoder connector	Motor side	0SL11
Brake connector	Motor side	0LL51
Encoder connector	Drive side	OSB14

^{*}Connector, packaging unit 30 pieces

Connector and cable (between V90 servo drive and control system)

Name	Article No.
Control/setpoint MDR 50-pin connector (packaging unit: 30 pieces)	6SL3260-2NA00-0VA0
Control/setpoint cable, 1 m cable, with a connector (MDR 50-pin connector, free pins to controller side)	6SL3260-4NA00-1VB0
Control/setpoint cable, 0.5 m cable, with connectors on both sides and a separate terminal block	6SL3260-4NA00-1VA5
(MDR 50-pin connector, terminal block to controller side)	

Recommended line-side component

V90 Article No.	Line filter ¹		Recommended fuse/circuit breaker Corresponding to the IEC standard		
6SL3210-5FE	Rated	Article No.	Standard fuse	Circuit breaker	
	current (A)		Current (A)	Article No.	Article No.
10-4UA0	5	6SL3203-0BE15-0VA0	6	3NA3801-6	3RV2021-1DA10
10-8UA0	5		6	3NA3801-6	3RV2021-1EA10
11-0UA0	5		10	3NA3803-6	3RV2021-1FA10
11-5UA0	12	6SL3203-0BE21-2VA0	16	3NA3805-6	3RV2021-1JA10
12-0UA0	12		16	3NA3805-6	3RV2021-4AA10
13-5UA0	20	6SL3203-0BE22-0VA0	25	3NA3807-6	3RV2021-4BA10
15-0UA0	20		25	3NA3807-6	3RV2021-4DA10
17-0UA0	20		25	3NA3810-6	3RV2021-4DA10

External braking resistor²

Frame size	Resistance (Ω)	Max. Power (kW)	Rated power (W)	Max. energy (KJ)
FSAA	533	1.2	30	2.4
FSA	160	4	100	8.0
FSB	70	9.1	229	18
FSC	27	23.7	1185	190

¹ With one of the recommended line filter, EN61008-3 category C2 can be reached in combination with SINAMICS V90

Spare parts

Replacement fan	Article No.
FSB	6SL3200-0WF00-0AA0
FSC	6SL3200-0WF01-0AA0

Accessories

SINAMICS SD card	6SL3054-4AG00-2AA0
Training case SINAMICS V90	6AG1067-3AA00-0AB0

² When the internal braking resistor is not sufficient, select a standard braking resistor according to the table



Subject to change without prior notice Article No.: E20001-A280-P670-V1-7600 DISPO 21500 WÜ/66744 V6.MKSINA.WES WS 04157.0 Printed in Germany © Siemens AG 2015

The information provided in this brochure contains merely general descriptions or characteristics of performance which in case of actual use do not always apply as described or which may change as a result of further development of the products. An obligation to provide the respective characteristics shall only exist if expressly agreed in the terms of contract.

All product designations may be trademarks or product names of Siemens AG or supplier companies whose use by third parties for their own purposes could violate the rights of the owners

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, solutions, machines, equipment and/or networks. They are important components in a holistic industrial security concept. With this in mind, Siemens' products and solutions undergo continuous development. Siemens recommends strongly that you regularly check for product updates.

For the secure operation of Siemens products and solutions, it is necessary to take suitable preventive action (e.g. cell protection concept) and integrate each component into a holistic, state-of-the-art industrial security concept. Third-party products that may be in use should also be considered. For more information about industrial security, visit http://www.siemens.com/industrialsecurity.

To stay informed about product updates as they occur, sign up for a product-specific newsletter. For more information, visit http://support.automation.siemens.com

Follow us on: twitter.com/siemensindustry youtube.com/siemens Siemens AG Digital Factory P.O. Box 31 80 91050 Erlangen GERMANY